**NOTE:** These are minimum average dimensions as per CSA Standards.
* Other conductor sizes and outer jacket colours are available upon request. (#s in brackets represent # of strands / conductor)

---

**TABLE 1 - WEIGHTS & MEASUREMENTS**

<table>
<thead>
<tr>
<th>HVTC Product Code</th>
<th>Conductor Size</th>
<th>Conductor Diameter</th>
<th>Diameter Over Insulation</th>
<th>Diameter Over Insulation Shield</th>
<th>Bonding Cond. Size</th>
<th>Approx. Overall Diameter</th>
<th>Minimum Bend Radius</th>
<th>Approx. Weight of Cable (lb / 1000ft)</th>
<th>Max. Reel Weight (reel and cable) **</th>
<th>Max. Diameter / Reel **</th>
<th>Max. Length of Cable on Reel **</th>
</tr>
</thead>
<tbody>
<tr>
<td>AL320M37-001</td>
<td>1(19)</td>
<td>0.299</td>
<td>7.6</td>
<td>0.969</td>
<td>24.6</td>
<td>1.049</td>
<td>26.6</td>
<td>1.77</td>
<td>456</td>
<td>2552</td>
<td>3798</td>
</tr>
<tr>
<td>AL320M37-010</td>
<td>1/0(19)</td>
<td>0.336</td>
<td>8.5</td>
<td>1.006</td>
<td>25.6</td>
<td>1.086</td>
<td>27.6</td>
<td>1.83</td>
<td>464</td>
<td>2725</td>
<td>3965</td>
</tr>
<tr>
<td>AL320M37-020</td>
<td>2/0(19)</td>
<td>0.376</td>
<td>9.6</td>
<td>1.046</td>
<td>26.6</td>
<td>1.126</td>
<td>28.6</td>
<td>1.99</td>
<td>479</td>
<td>2925</td>
<td>4165</td>
</tr>
<tr>
<td>AL320M37-030</td>
<td>3/0(19)</td>
<td>0.423</td>
<td>10.7</td>
<td>1.093</td>
<td>27.8</td>
<td>1.173</td>
<td>29.8</td>
<td>2.06</td>
<td>508</td>
<td>3325</td>
<td>4575</td>
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<tr>
<td>AL320M37-040</td>
<td>4/0(19)</td>
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<td>11.4</td>
<td>1.145</td>
<td>29.1</td>
<td>1.225</td>
<td>31.1</td>
<td>2.61</td>
<td>528</td>
<td>3616</td>
<td>5381</td>
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<tr>
<td>AL320M37-050</td>
<td>5/0(19)</td>
<td>0.520</td>
<td>12.2</td>
<td>1.200</td>
<td>30.5</td>
<td>1.290</td>
<td>32.5</td>
<td>3.09</td>
<td>548</td>
<td>3963</td>
<td>5897</td>
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<tr>
<td>AL320M37-060</td>
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<td>7089</td>
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<td>AL320M37-070</td>
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<td>1.465</td>
<td>36.0</td>
<td>3.65</td>
<td>622</td>
<td>5422</td>
<td>8062</td>
</tr>
</tbody>
</table>

**NOTE:** These are minimum average dimensions as per CSA Standards.
* Other conductor sizes and outer jacket colours are available upon request. (#s in brackets represent # of strands / conductor)

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**CONSTRUCTION**

**Conductor**
- Class B - compact stranded - 8000 Series Aluminum - ACM
- Class B compact stranded copper
- Class B compressed stranded copper
- Strand blocking technology
- Tinning on copper conductors

**Conductor Shield**
- Extruded semi-conducting thermosetting polymeric layer

**Insulation**
- No-lead EPR (Ethylene Propylene Rubber)
- Thickness: 0.32 inches (8.13mm) - nominal
- Insulation level: 133%
- 105°C rated

**Insulation Shield**
- Extruded Semi-conducting thermosetting polymeric layer
- CSA B8.10 - Shield Removal/termination requirements are printed on the surface
- Phase identification as per ICEA Method 3, using printed circuit numbers
- Meets requirement of ICEA but built to CSA standards

**Copper Tape Shield**
- Helically wrapped 5 mil copper tape with 25% overlap

**Bonding Conductor**
- Class B compressed stranded bare copper
- in accordance with ASTM B3 and B8

**Fillers**
- Non-wicking, non-hygroscopic

**Overall Jacket**
- Black PVC (optional colours available)
- Nominal Thickness:
  - No.1 AWG to No.2/0 AWG = 0.11 inches (2.79mm)
  - No.3/0 AWG to 500 kcmil = 0.14 inches (3.56mm)

**Typical Print Legend**
- (CSA) SOUTHWIRE [NESC] #P# 3/C [#AWG or #kcmil] CPT AL 320 EPR 25KV 133% INS LEVEL 25% TS SUN RES TC-ER 105° FT4 (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

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**PRODUCT HIGHLIGHTS**

Southwire’s 25KV HVTC is a CSA approved copper tape shielded cable for Industrial and Commercial medium voltage applications. FT4, -40°C, and 105°C rated for use in harsh Canadian environments. Rated for installation in cable trays, duct banks, direct burial, troughs, continuous rigid cable supports and concrete encasable. For use in cable trays, exposed run and hazardous locations as per the limitations in the Canadian Electrical Code Part I, particularly Table 19.

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Table 2 - Engineering Specifications

<table>
<thead>
<tr>
<th>HVTC Product Code</th>
<th>Maximum Pulling Tension</th>
<th>DC Resistance @ 25°C $R_{dc}$</th>
<th>AC Resistance @ 50°C 200 Hz (triplex formation) $R_{ac}$</th>
<th>Inductance L</th>
<th>Capacitance C</th>
<th>Inductive Reactance @ 60Hz (triplexed) $X_L$</th>
<th>Capacitive Reactance @ 60Hz (triplexed) $X_C$</th>
<th>Positive - Sequence Impedance*</th>
<th>Zero - Sequence Impedance*</th>
<th>Short Circuit Current (each phase conductor) @ 60Hz</th>
<th>Allowable Ampacities in Ventilated Cable Tray †</th>
<th>Allowable Ampacities Directly Buried in Earth ‡</th>
</tr>
</thead>
<tbody>
<tr>
<td>AL320M37-001</td>
<td>1506</td>
<td>6701</td>
<td>0.211</td>
<td>0.892</td>
<td>0.285</td>
<td>0.670</td>
<td>0.1293</td>
<td>0.4241</td>
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<td>0.1371</td>
<td>0.0635</td>
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<tr>
<td>AL320M37-010</td>
<td>1901</td>
<td>8455</td>
<td>0.168</td>
<td>0.551</td>
<td>0.211</td>
<td>0.693</td>
<td>0.1244</td>
<td>0.4083</td>
<td>0.0448</td>
<td>0.1470</td>
<td>0.0635</td>
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<td>AL320M37-020</td>
<td>2396</td>
<td>10657</td>
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<td>AL320M37-030</td>
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<td>13435</td>
<td>0.105</td>
<td>0.345</td>
<td>0.132</td>
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<td>0.1154</td>
<td>0.3788</td>
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<td>AL320M37-040</td>
<td>3809</td>
<td>16942</td>
<td>0.084</td>
<td>0.274</td>
<td>0.105</td>
<td>0.345</td>
<td>0.1112</td>
<td>0.3649</td>
<td>0.0553</td>
<td>0.1833</td>
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<td>AL320M37-250</td>
<td>4500</td>
<td>20017</td>
<td>0.071</td>
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<td>AL320M37-500</td>
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<td>40034</td>
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<td>0.3198</td>
<td>0.0751</td>
<td>0.2464</td>
<td>0.0362</td>
<td>0.0108</td>
</tr>
</tbody>
</table>

* Calculations are based on 5 mil 25% overlap copper tape shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohms-meter

† Ampacities are based on Table D17N of the 2015 Canadian Electrical Code Part I (40°C Ambient Air Temperature, indoor installation)

‡ Ampacities are based on Table D17E of the 2015 Canadian Electrical Code Part I

*** For use in cable trays, exposed run and hazardous locations as per the limitations in the Canadian Electrical Code Part I, particularly Table 19.