NOTE: These are minimum average dimensions as per CSA Standards.

* Other conductor sizes and outer jacket colours are available upon request. (#s in brackets represent # of strands / conductor)

** Longer maximum lengths may be possible. Standard sizes and lengths may be supplied. Reel sizes are not guaranteed. The factory reserves the right to make changes as necessary to optimize manufacturing requirements.

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**PRODUCT HIGHLIGHTS**

Southwire's 25KV HVTC is a CSA approved copper tape shielded cable for Industrial and Commercial medium voltage applications. FT4, -40°C, and 105°C rated for use in harsh Canadian environments. Rated for installation in cable trays, duct banks, direct burial, troughs, continuous rigid cable supports and concrete encasement. For use in cable trays, exposed run and hazardous locations as per the limitations in the Canadian Electrical Code Part I, particularly Table 19.

**CONSTRUCTION**

**Conductor**
- Class B compressed stranded copper
  - in accordance with ASTM B3 and ASTM B8

**Options**
- Class B compact stranded - 8000 Series Aluminum - ACM
- Class B compact stranded copper

**Conductor Shield**
- Extruded semi-conducting thermosetting polymeric layer

**Insulation**
- No-lead EPR (Ethylene Propylene Rubber)
  - Thickness: 0.32 inches (8.13mm) - nominal
  - Insulation level: 133%
  - 105°C rated

**Insulation Shield**
- Extruded Semi-conducting thermosetting polymeric layer
  - CSA 68.10 - Shield Removal/termination requirements are printed on the surface
  - Meets requirement of ICEA but built to CSA standards

**Copper Tape Shield**
- Helically wrapped 5 mil copper tape with 25% overlap
- Not designed to carry ground fault current
- A separate bonding/grounding conductor may be required

**Overall Jacket**
- Black PVC (optional colours available)
- Nominal Thickness:
  - No.1 AWG to 250 kcmil = 0.08 inches (2.03mm)
  - 500 kcmil to 1000 kcmil = 0.11 inches (2.79mm)

**Typical Print Legend**
- (CSA) SOUTHWIRE [NESC] #P# [#AWG or #kcmil] CU 320 EPR 25KV 133% INS LEVEL 25% TS SUN RES TC-ER 105° FT4 (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

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**TABLE 1 - WEIGHTS & MEASUREMENTS**

<table>
<thead>
<tr>
<th>HVTC Product Code</th>
<th>AWG or Kcmil</th>
<th>Conductor Diameter</th>
<th>Diameter Over Insulation</th>
<th>Diameter Over Insulation Shield</th>
<th>Approx. Overall Diameter</th>
<th>Minimum Bend Radius</th>
<th>Approx. Weight of Cable</th>
<th>Max. Real Weight (reel and cable) **</th>
<th>Max. Real Diameter / Width **</th>
<th>Max. Length of Cable on Reel **</th>
</tr>
</thead>
<tbody>
<tr>
<td>CU320G97-001</td>
<td>1(19)</td>
<td>0.322</td>
<td>8.2</td>
<td>0.992</td>
<td>25.2</td>
<td>1.252</td>
<td>31.8</td>
<td>15.0</td>
<td>382</td>
<td>921</td>
</tr>
<tr>
<td>CU320G97-010</td>
<td>1/0(19)</td>
<td>0.362</td>
<td>9.2</td>
<td>1.032</td>
<td>26.2</td>
<td>1.292</td>
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<td>394</td>
<td>1020</td>
</tr>
<tr>
<td>CU320G97-020</td>
<td>2/0(19)</td>
<td>0.405</td>
<td>10.3</td>
<td>1.075</td>
<td>27.3</td>
<td>1.335</td>
<td>33.9</td>
<td>16.0</td>
<td>407</td>
<td>1140</td>
</tr>
<tr>
<td>CU320G97-030</td>
<td>2/0(19)</td>
<td>0.456</td>
<td>11.6</td>
<td>1.126</td>
<td>28.6</td>
<td>1.386</td>
<td>35.2</td>
<td>16.6</td>
<td>422</td>
<td>1288</td>
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<tr>
<td>CU320G97-040</td>
<td>3/0(19)</td>
<td>0.512</td>
<td>13.0</td>
<td>1.182</td>
<td>30.0</td>
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<td>17.3</td>
<td>440</td>
<td>1469</td>
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<tr>
<td>CU320G97-250</td>
<td>250(37)</td>
<td>0.558</td>
<td>14.2</td>
<td>1.238</td>
<td>31.4</td>
<td>1.498</td>
<td>36.0</td>
<td>18.0</td>
<td>457</td>
<td>1577</td>
</tr>
<tr>
<td>CU320G97-350</td>
<td>350(37)</td>
<td>0.661</td>
<td>16.8</td>
<td>1.341</td>
<td>34.1</td>
<td>1.601</td>
<td>40.7</td>
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<td>2030</td>
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<td>CU320G97-500</td>
<td>500(37)</td>
<td>0.789</td>
<td>20.0</td>
<td>1.469</td>
<td>37.3</td>
<td>1.789</td>
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<td>21.5</td>
<td>545</td>
<td>2696</td>
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<tr>
<td>CU320G97-750</td>
<td>750(37)</td>
<td>0.968</td>
<td>24.6</td>
<td>1.658</td>
<td>42.1</td>
<td>1.978</td>
<td>50.2</td>
<td>23.7</td>
<td>603</td>
<td>3640</td>
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<tr>
<td>CU320G97-1000</td>
<td>1000(37)</td>
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<td>1.807</td>
<td>45.9</td>
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<td>54.0</td>
<td>25.5</td>
<td>648</td>
<td>4542</td>
</tr>
</tbody>
</table>

NOTE: These are minimum average dimensions as per CSA Standards.

* Other conductor sizes and outer jacket colours are available upon request. (#s in brackets represent # of strands / conductor)

** Longer maximum lengths may be possible. Standard sizes and lengths may be supplied. Reel sizes are not guaranteed. The factory reserves the right to make changes as necessary to optimize manufacturing requirements.
### HVTC SPECIFICATIONS

**HVTC CU 1/C 320EPR TS PVC 25KV 133% CSA**

#### Design

**Qualification Standards**
- CSA C68.10 - Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 kV
- CSA C68.3 - Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA C22.2 No. 230 - Tray Cables
- ICEA S-93-639 (NEMA WC 74) 5 to 46 kV - Shielded Power Cable
- AEIC CS-8 - Qualification Testing Requirements

**Test Ratings**
- FT1 - Flame Test - (1,706 BTU/Hr./Nominal - Vertical Wire Flame Test)
- FT4, Flame Test - (70,000 BTU/Hr. - Vertical Tray Flame Test)
- IEEE 1202 - Flame Test - (70,000 BTU/Hr. - Vertical Tray Test)
- IEEE 383 - Flame Test - (70,000 BTU/Hr.)
- ICEA T-29-520 - Vertical Cable Tray Flame Test - (210,000 BTU/Hr.)

**Operating Temperatures**
- -40°C - CSA Cold Bend and Impact Temperature
- -25°C - Min. Installation Temperature
- 105°C - Max. Continuous Operating Temperature
- 140°C for Emergency Overload Temperature
- 250°C for Short Circuit Temperature

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### Table 2 - Engineering Specifications

<table>
<thead>
<tr>
<th>HVTC Product Code</th>
<th>Maximum Pulling Tension lb</th>
<th>Newtons</th>
<th>DC Resistance @ 25°C Rdc</th>
<th>AC Resistance @ 90°C-60 Hz (triplex formation) RAC</th>
<th>Inductance LmH/1000 ft.</th>
<th>Capacitance CµF/1000 ft.</th>
<th>Inductive Reactance @ 60Hz (triplexed) XL</th>
<th>Capacitive Reactance @ 60Hz (triplexed) XC</th>
<th>Positive - Sequence Impedance</th>
<th>Zero - Sequence Impedance</th>
<th>Short Circuit Current (each phase conductor) @ 60Hz kAmp</th>
<th>Allowable Ampacities in Ventilated Cable Tray Amps</th>
<th>Allowable Ampacities Directly Buried in Earth Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>CU320G97-001</td>
<td>670</td>
<td>2978.66</td>
<td>0.129</td>
<td>0.423</td>
<td>0.161</td>
<td>0.529</td>
<td>0.1262</td>
<td>0.4140</td>
<td>0.0437</td>
<td>0.1433</td>
<td>0.0476</td>
<td>0.1561</td>
<td>0.0607</td>
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<tr>
<td>CU320G97-010</td>
<td>845</td>
<td>3758.24</td>
<td>0.102</td>
<td>0.335</td>
<td>0.128</td>
<td>0.419</td>
<td>0.1214</td>
<td>0.3895</td>
<td>0.0469</td>
<td>0.1539</td>
<td>0.0468</td>
<td>0.1502</td>
<td>0.0585</td>
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<tr>
<td>CU320G97-020</td>
<td>1065</td>
<td>4736.76</td>
<td>0.081</td>
<td>0.266</td>
<td>0.101</td>
<td>0.333</td>
<td>0.1171</td>
<td>0.3842</td>
<td>0.0503</td>
<td>0.1652</td>
<td>0.0441</td>
<td>0.1448</td>
<td>0.0527</td>
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<tr>
<td>CU320G97-030</td>
<td>1342</td>
<td>5971.97</td>
<td>0.064</td>
<td>0.211</td>
<td>0.080</td>
<td>0.264</td>
<td>0.1127</td>
<td>0.3697</td>
<td>0.0544</td>
<td>0.1784</td>
<td>0.0425</td>
<td>0.1394</td>
<td>0.0486</td>
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<tr>
<td>CU320G97-040</td>
<td>1693</td>
<td>7530.25</td>
<td>0.051</td>
<td>0.167</td>
<td>0.064</td>
<td>0.210</td>
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<td>0.3562</td>
<td>0.0567</td>
<td>0.1927</td>
<td>0.0409</td>
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<td>0.0452</td>
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<td>CU320G97-250</td>
<td>2000</td>
<td>8896.43</td>
<td>0.043</td>
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<td>0.054</td>
<td>0.178</td>
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<td>0.3483</td>
<td>0.0617</td>
<td>0.2032</td>
<td>0.0400</td>
<td>0.1373</td>
<td>0.0430</td>
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<tr>
<td>CU320G97-350</td>
<td>2600</td>
<td>11245.4</td>
<td>0.031</td>
<td>0.101</td>
<td>0.039</td>
<td>0.129</td>
<td>0.1007</td>
<td>0.3304</td>
<td>0.0685</td>
<td>0.2279</td>
<td>0.0390</td>
<td>0.1246</td>
<td>0.0382</td>
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<tr>
<td>CU320G97-500</td>
<td>4000</td>
<td>17733.6</td>
<td>0.022</td>
<td>0.071</td>
<td>0.028</td>
<td>0.081</td>
<td>0.0955</td>
<td>0.3126</td>
<td>0.0791</td>
<td>0.2594</td>
<td>0.0360</td>
<td>0.1181</td>
<td>0.0335</td>
</tr>
<tr>
<td>CU320G97-750</td>
<td>6000</td>
<td>26689.0</td>
<td>0.014</td>
<td>0.047</td>
<td>0.019</td>
<td>0.063</td>
<td>0.0994</td>
<td>0.2965</td>
<td>0.0913</td>
<td>0.2996</td>
<td>0.0341</td>
<td>0.1118</td>
<td>0.0290</td>
</tr>
<tr>
<td>CU320G97-1000</td>
<td>8000</td>
<td>35586.0</td>
<td>0.011</td>
<td>0.035</td>
<td>0.015</td>
<td>0.049</td>
<td>0.0869</td>
<td>0.2851</td>
<td>0.1022</td>
<td>0.3352</td>
<td>0.0328</td>
<td>0.1075</td>
<td>0.0260</td>
</tr>
</tbody>
</table>

* Calculations are based on three cables triplexed / 5 mil 25% overlap copper tape shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohm-meter

1. Ampacities are based on Table D17M of the 2015 Canadian Electrical Code Part I (40°C Ambient Air Temperature, indoor installation)

2. Ampacities are based on Table D17A of the 2015 Canadian Electrical Code Part I

3. For use in cable trays, exposed run and hazardous locations as per the limitations in the Canadian Electrical Code Part I, particularly Table 19.